

WB Beijing (39')_19



Oil Pattern Distance	39	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	17.39 mL	Reverse Oil Total	10.215 mL	Volume Oil Total	27.605 mL
Tank Configuration	ALT	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	4	148	0.0	7.6	7.6	6660
2	2L	2R	2	40	18	4	74	7.6	12.7	5.1	2960
3	2L	2R	2	35	18	3	74	12.7	17.8	5.1	2590
1	2L	2R	1	35	22	3	37	17.8	20.9	3.1	1295
5	2L	2R	1	35	22	3	37	20.9	24.0	3.1	1295
5	2L	2R	1	35	22	3	37	24.0	27.1	3.1	1295
7	2L	2R	1	35	22	3	37	27.1	30.2	3.1	1295
3	2L	2R	0	35	22	3	0	30.2	36.0	5.8	0
9	2L	2R	0	35	30	2	0	36.0	39.0	3.0	0

	START	STOP	LOAD5	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	0	39.0	28.0	-11.0	C
2	12L	12R	1	45	22	3	17	28.0	24.9	-3.1	765
3	11L	11R	1	45	22	3	19	24.9	21.8	-3.1	855
4	10L	10R	1	45	18	3	21	21.8	19.3	-2.5	945
5	9L	9R	1	45	18	3	23	19.3	16.8	-2.5	1035
6	8L	8R	1	45	18	3	25	16.8	14.3	-2.5	1125
7	7L	7R	1	45	18	4	27	14.3	11.8	-2.5	1215
8	6L	6R	1	45	18	4	29	11.8	9.3	-2.5	1305
9	5L	5R	1	45	18	4	31	9.3	6.8	-2.5	1395
10	3L	3R	1	45	18	4	35	6.8	4.3	-2.5	1575
11	2L	2R	0	45	14	4	0	4.3	0.0	-4.3	0

Cleaner Ratio Main Mix 5:1 Cleaner Ratio Back End Mix 5:1 Cleaner Ratio Back End Distance 59 Buffer RPM: $4 = 720 \mid 3 = 500 \mid 2 = 200 \mid 1 = 50$ Download PDF for full description. 491.439-479.439

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R	
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track	
Track Zone Ratio	1.54	1.11	1	1	1.11	1.54	

Forward

Reverse

Combined

